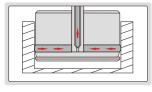
BORE PLUG GAGES

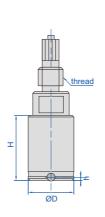
MADE IN EUROPE

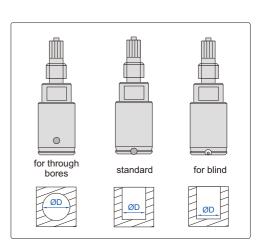






TiN coating provides very good hardness (2200 HV), corrosion resistance with outstanding sliding and friction characteristics





SPECIFICATION OF PROBE

(mm)

Range (ØD)		6-8*	8-10	10-20	20-50	50-100	100-130	130-280
Travel of point		0.15	0.15	0.15	0.20	0.20	0.20	0.20
Thread		M6x0.75	M6x0.75		M10x1	M10x1		
Height of point (h)	for through bores	5	5	5	6	7.5	10	10
	standard	1.6	1.6	1.6	2.5	2.5	2.5	2.5
	for blind bores	_	_	0.6	1.2	1.2	1.2	_
Height of probe (H)	for through bores	27	27	27	29	33.5	36	36
	standard	23.5	23.5	23.5	25.5	28.5	28.5	28.5
	for blind bores	_	_	23.5		28.5	28.5	_
Repeatability		0.001						

^{*}When measuring range is 6-8mm, we suggest to use Ø7.5mm extension rod; When measuring range is 6-8mm, it has insertion chamfer for self-centering





PROBE

Code	Туре
4683-NO□□□□	for through bores
4683-XK□□□□	standard
4683-SL □□□□	for blind bores

SETTING RING

02111110111110
Cada
Code
2040 00000
6312-1111111
6312-□□□□□

Ordering examples:

Code	Type	Range	
4683-NO38D10H7	for through bores	38.10H7	

Attention: "D" stands for "."

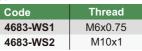


HANDLE

Code	Length (L)	Diameter (ØD)	Thread
4683-HM50S	50mm	8mm	M6x0.75
4683-HM100S	100mm	8mm	M6x0.75
4683-HM150S*	150mm	8mm	M6x0.75
4683-HM60	60mm	15mm	M10x1
4683-HM150*	150mm	15mm	M10x1

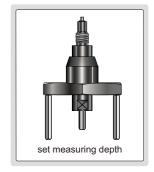
^{*}The length 150mm are fabricated of temperature-stable steel











4683-G

4683-J

DEPTH STOP

Code	Applicable for probe
4683-G□□□□□	6.0~85mm
4683-J □□□□□	28~150mm

Ordering examples:

Code	Applicable for probe		
4683-G22H7	22H7		



EXTENSION ROD FOR HANDLE

EXTENSION ROD FOR HANDLE					
Code	Length (H)	Diameter (ØD)	Thread		
4683-VL65T	65mm	7.5mm	M6x0.75		
4683-VL50S	50mm	8mm	M6x0.75		
4683-VL100S *	100mm	8mm	M6x0.75		
4683-VL150S *	150mm	8mm	M6x0.75		
4683-VL250S *	250mm	8mm	M6x0.75		
4683-VL50	50mm	15mm	M10x1		
4683-VL100 *	100mm	15mm	M10x1		
4683-VL150 *	150mm	15mm	M10x1		
4683-VL250 *	250mm	15mm	M10x1		

^{*} The length 100mm and above are fabricated of temperature-stable steel