

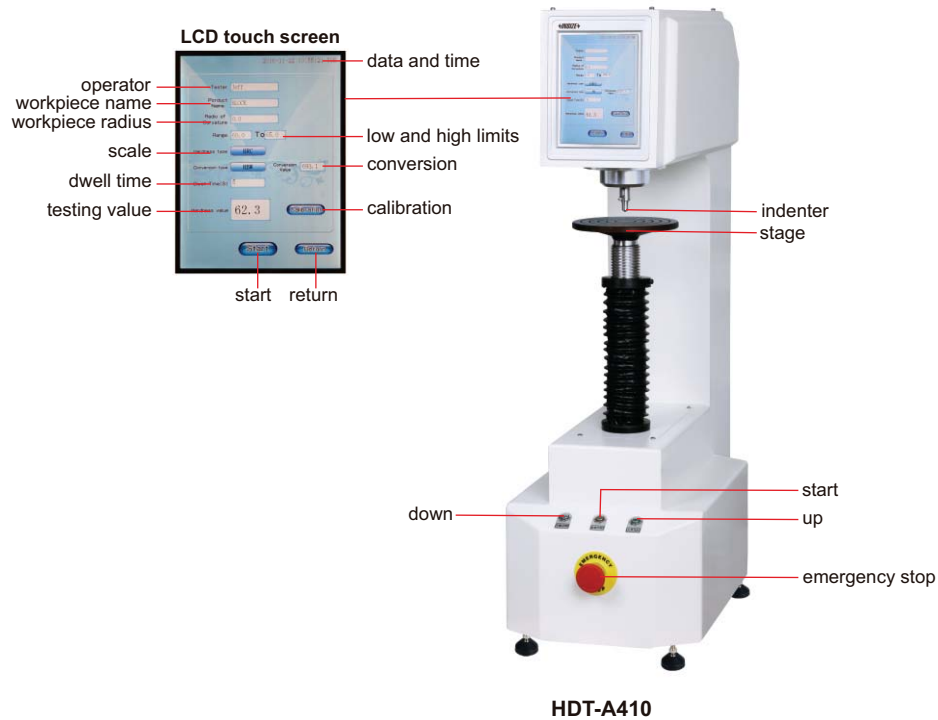
AUTOMATIC DIGITAL ROCKWELL/SUPERFICIAL ROCKWELL HARDNESS TESTERS



AUTOMATIC LIFTING OF STAGE
AUTOMATIC LOADING AND UNLOADING

DATA
OUTPUT

FORCE LOADING BY ELECTRIC
MOTOR (WITHOUT WEIGHTS)



HDT-A410

- According to BSEN 6508, ISO 6508, ASTM E18
- Automatic lifting of stage without manual rotation
- Automatic testing, the preliminary and main test force are loaded automatically
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpieces
- The accuracy can be corrected with three standard blocks of low, medium and high values
- The loading force can be corrected with standard force gages
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scales



Ø63mm flat anvil
(included)



Ø150mm flat anvil
(included)



level (included)



touch pen (included)



desk (optional)



V-type anvil (included)
for cylinders with
diameter Ø4~60mm



small V-type anvil
(optional)
for cylinders with
diameter Ø2~4mm

SPECIFICATION

Code		HDT-A410**	HDT-A510**	HDT-A610**
Type		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell
Hardness scale	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y
Preliminary test force		98N/10kgf for Rockwell	29.4N/3kgf for Superficial Rockwell	98N/10kgf for Rockwell 29.4N/3kgf for Superficial Rockwell
Test force		588N (60kg), 980N (100kg), 1471N (150kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg), 588N (60kg), 980N (100kg), 1471N (150kg)
Stage lifting		automatic		
Load control		automatic (load/dwell/unload)		
Load dwell time		0~99 second		
Resolution		0.1HR		
Output		USB		
Max. workpiece height		300mm		
Max. testing width		200mm (from the center of indenter to the wall of main body)		
Power supply		220V, 50/60Hz **		
Dimension		560×280×850mm		
Weight		80kg		

STANDARD DELIVERY

Code	HDT-A410**	HDT-A510**	HDT-A610**
Main unit	1 pc	1 pc	1 pc
Ø63mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc	—	1 pc
Hardness test block HRC60~65	1 pc	—	1 pc
Hardness test block HRC20~30	1 pc	—	1 pc
Hardness test block 78~88HR15N	—	1 pc	1 pc
Hardness test block 55~73HR30N	—	1 pc	1 pc
Hardness test block 57~69HR30T	—	1 pc	1 pc
USB flash disk (8G)	1 pc	1 pc	1 pc
Level	1 pc	1 pc	1 pc
Touch pen	1 pc	1 pc	1 pc
Anti-dust cover	1 pc	1 pc	1 pc

**Add “-U” on code No. when power supply is 110V, 50/60Hz

OPTIONAL ACCESSORY

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK