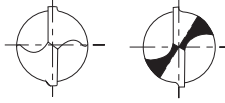


HSS-E SİLİNDİRİK SAPLI, KAPLAMALI MATKAP UCU

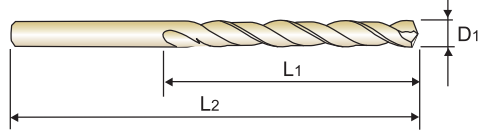
HSS-E STRAIGHT SHANK DRILLS, COATED

- **Kesme Geometrisi:** Sağ yönlü helis
- **Uç Açısı** : 135° 1.6 mm altında Normal uç, 1.6 mm ve üzerinde Bölünmüş uç
- **Yüzey Uygulaması:** Parlak gövde , sadece çalışan bölgenin TiN kaplaması
- **Kullanım Yerleri** : paslanmaz çelikler , titanyum alaşımları veta inkonel gibi zor işlenen malzemelerde.

- **Flute Geometry** : Right hand helix
- **Point Angle** : 135°, under 1.6mm : Normal point
1.6mm & over : Split point
- **Surface treatment** : Bright body, TiN coating on working area
- **Application** : Drilling stainless steels, difficult to cut materials such as titanium alloys and inonel.



1.6 mm altında 1.6 mm ve üzeri



DIN
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HSS-E



Ölçü : mm

KOD	Matkap Çapı	Kesme Kenarı Boyu	Tam Boy
	D1	L1	L2
PMA-2010	1.0	12	34
PMA-2011	1.1	14	36
PMA-2012	1.2	16	38
PMA-2013	1.3	16	38
PMA-2014	1.4	18	40
PMA-2015	1.5	18	40
PMA-2016	1.6	20	43
PMA-2017	1,7	20	43
PMA-2018	1,8	22	46
PMA-2019	1,9	22	46
PMA-2020	2,0	24	49
PMA-2021	2,1	24	49
PMA-2022	2,2	27	53
PMA-2023	2,3	27	53
PMA-2024	2,4	30	57
PMA-2025	2,5	30	57
PMA-2026	2,6	30	57
PMA-2027	2,7	33	61
PMA-2028	2,8	33	61
PMA-2029	2,9	33	61
PMA-2030	3,0	33	61
PMA-2031	3,1	36	65
PMA-2032	3,2	36	65
PMA-2033	3,3	36	65
PMA-2034	3,4	39	70
PMA-2035	3,5	39	70
PMA-2036	3,6	39	70
PMA-2037	3,7	39	70
PMA-2038	3,8	43	75
PMA-2039	3,9	43	75
PMA-2040	4,0	43	75

KOD	Matkap Çapı	Kesme Kenarı Boyu	Tam Boy
	D1	L1	L2
PMA-2041	4,1	43	75
PMA-2042	4,2	43	75
PMA-2043	4,3	47	80
PMA-2044	4,4	47	80
PMA-2045	4,5	47	80
PMA-2046	4,6	47	80
PMA-2047	4,7	47	80
PMA-2048	4,8	52	86
PMA-2049	4,9	52	86
PMA-2050	5,0	52	86
PMA-2051	5,1	52	86
PMA-2052	5,2	52	86
PMA-2053	5,3	52	86
PMA-2054	5,4	57	93
PMA-2055	5,5	57	93
PMA-2056	5,6	57	93
PMA-2057	5,7	57	93
PMA-2058	5,8	57	93
PMA-2059	5,9	57	93
PMA-2060	6,0	57	93
PMA-2061	6,1	63	101
PMA-2062	6,2	63	101
PMA-2063	6,3	63	101
PMA-2064	6,4	63	101
PMA-2065	6,5	63	101
PMA-2066	6,6	63	101
PMA-2067	6,7	63	101
PMA-2068	6,8	69	109
PMA-2069	6,9	69	109
PMA-2070	7,0	69	109
PMA-2071	7,1	69	109